



## Poly 144NF 'A' Clear Finish

Tri-Chem Corporation

Version No: 4.5

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: **09/04/2019**

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S.GHS.U.S.A.EN

### SECTION 1 IDENTIFICATION

#### Product Identifier

Product name	Poly 144NF 'A' Clear Finish
Synonyms	Not Available
Other means of identification	Not Available

#### Recommended use of the chemical and restrictions on use

Relevant identified uses	Specialty Flooring Resin
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#### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Tri-Chem Corporation
Address	431 Stephenson Hwy. Troy, MI 48083 United States
Telephone	1-800-465-6255
Fax	Not Available
Website	www.tri-chem.com
Email	info@tri-chem.com

#### Emergency phone number

Association / Organisation	INFOTRAC
Emergency telephone numbers	1-800-535-5053
Other emergency telephone numbers	1-800-523-5677

### SECTION 2 HAZARD(S) IDENTIFICATION

#### Classification of the substance or mixture



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Serious Eye Damage Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Skin Corrosion/Irritation Category 2, Reproductive Toxicity Category 2, Skin Sensitizer Category 1, Carcinogenicity Category 2
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#### Label elements

Hazard pictogram(s)	
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SIGNAL WORD	<b>DANGER</b>
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#### Hazard statement(s)

H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H315	Causes skin irritation.
H361	Suspected of damaging fertility or the unborn child.

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H317	May cause an allergic skin reaction.
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H351	Suspected of causing cancer.
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**Hazard(s) not otherwise classified**

Not Applicable

**Precautionary statement(s) General**

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

**Precautionary statement(s) Prevention**

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P271	Use only outdoors or in a well-ventilated area.

**Precautionary statement(s) Response**

P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.

**Precautionary statement(s) Storage**

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

**Precautionary statement(s) Disposal**

P501	Dispose of contents/container in accordance with local regulations.
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**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
102-71-6	50-60	<u>triethanolamine</u>
29911-28-2	1-5	<u>dipropylene glycol mono-n-butyl ether - alpha isomer</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

**SECTION 4 FIRST-AID MEASURES****Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ If liquid amines come in contact with the eyes, irrigate immediately and continuously with low pressure flowing water, preferably from an eye wash fountain, for 15 to 30 minutes.</li> <li>▶ For more effective flushing of the eyes, use the fingers to spread apart and hold open the eyelids. The eyes should then be "rolled" or moved in all directions.</li> <li>▶ Seek immediate medical attention, preferably from an ophthalmologist.</li> </ul>
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**Poly 144NF 'A' Clear Finish****Skin Contact**

## If skin contact occurs:

Immediately remove all contaminated clothing, including footwear.

Flush skin and hair with running water (and soap if available).

Seek medical attention in event of irritation.

## For amines:

In case of major exposure to liquid amine, promptly remove any contaminated clothing, including rings, watches, and shoe, preferably under a safety shower.

Wash skin for 15 to 30 minutes with plenty of water and soap. Call a physician immediately.

Remove and dry-clean or launder clothing soaked or soiled with this material before reuse. Dry cleaning of contaminated clothing may be more effective than normal laundering.

Inform individuals responsible for cleaning of potential hazards associated with handling contaminated clothing.

Discard contaminated leather articles such as shoes, belts, and watchbands.

Note to Physician: Treat any skin burns as thermal burns. After decontamination, consider the use of cold packs and topical antibiotics.

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<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ All employees working in areas where contact with amine catalysts is possible should be thoroughly trained in the administration of appropriate first aid procedures.</li> <li>▶ Experience has demonstrated that prompt administration of such aid can minimize the effects of accidental exposure.</li> <li>▶ Promptly move the affected person away from the contaminated area to an area of fresh air.</li> <li>▶ Keep the affected person calm and warm, but not hot.</li> <li>▶ If breathing is difficult, oxygen may be administered by a qualified person.</li> <li>▶ If breathing stops, give artificial respiration. Call a physician at once.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ If liquid amine are ingested, have the affected person drink several glasses of water or milk.</li> <li>▶ Do not induce vomiting.</li> <li>▶ Immediately transport to a medical facility and inform medical personnel about the nature of the exposure. The decision of whether to induce vomiting should be made by an attending physician.</li> </ul>

**Most important symptoms and effects, both acute and delayed**

See Section 11

**Indication of any immediate medical attention and special treatment needed**

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

\* Catharsis and emesis are absolutely contra-indicated.

\* Activated charcoal does not absorb alkali.

\* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn &amp; Barceloux: Medical Toxicology]

For amines:

- ▶ Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagoscopy control is suggested.
- ▶ No specific antidote is known.
- ▶ Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material.

Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glaucoma"), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

**Medical surveillance programs** should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation.

Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following:

- ▶ Health history, with emphasis on the respiratory system and history of infections
- ▶ Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- ▶ Lung function tests, pre- and post-bronchodilator if indicated
- ▶ Total and differential white blood cell count
- ▶ Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

**Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000****Alliance for Polyurethanes Industry**

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Treat symptomatically.



## SECTION 5 FIRE-FIGHTING MEASURES

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### Special protective equipment and precautions for fire-fighters

<b>Fire Fighting</b>	<p>For amines:</p> <ul style="list-style-type: none"> <li>▶ For firefighting, cleaning up large spills, and other emergency operations, workers must wear a self-contained breathing apparatus with full face-piece, operated in a pressure-demand mode.</li> <li>▶ Airline and air purifying respirators should not be worn for firefighting or other emergency or upset conditions.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) nitrogen oxides (NO<sub>x</sub>) other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes.</p>

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<p>Environmental hazard - contain spillage. for amines:</p> <ul style="list-style-type: none"> <li>▶ If possible (i.e., without risk of contact or exposure), stop the leak.</li> <li>▶ Contain the spilled material by diking, then neutralize.</li> </ul> <p>Slippery when spilt.</p> <ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> </ul>
<b>Major Spills</b>	<p>Environmental hazard - contain spillage. For amines:</p> <ul style="list-style-type: none"> <li>▶ First remove all ignition sources from the spill area.</li> <li>▶ Have firefighting equipment nearby, and have firefighting personnel fully trained in the proper use of the equipment and in the procedures used in fighting a chemical fire.</li> </ul> <p>Slippery when spilt.</p> <ul style="list-style-type: none"> <li>▶ Absorb or contain isothiazolinone liquid spills with sand, earth, inert material or vermiculite.</li> <li>▶ The absorbent (and surface soil to a depth sufficient to remove all of the biocide) should be shovelled into a drum and treated with an 11% solution of sodium metabisulfite (Na<sub>2</sub>S<sub>2</sub>O<sub>5</sub>) or sodium bisulfite (NaHSO<sub>3</sub>), or 12% sodium sulfite (Na<sub>2</sub>SO<sub>3</sub>) and 8% hydrochloric acid (HCl).</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<p>Alkanolamines and iron may produced unstable complexes. Monoethanolamine (MEA) and iron form a trisethanolamino-iron complex.</p> <ul style="list-style-type: none"> <li>▶ Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Metal can or drum</li> <li>▶ Packaging as recommended by manufacturer.</li> </ul>
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	<ul style="list-style-type: none"> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Violent reaction and fire may result when amine catalysts are exposed to, or mixed with, oxidizing agents such as perchlorates, nitrates, permanganates, chromates, nitric acid, halogens, peroxides, and some cleaning solutions containing acids.</li> <li>▶ The large amount of heat generated by the reaction of the catalyst with the oxidizing agent may be sufficient to cause vigorous boiling, which can cause the hot material to splash or splatter.</li> </ul> <p>Triethanolamine:</p> <ul style="list-style-type: none"> <li>▶ is an organic base</li> <li>▶ reacts violently with strong oxidisers, permanganates, peroxides, ammonium persulfate, bromine dioxide, sulfuric acid, nitric acid</li> <li>▶ is incompatible with organic anhydrides, acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, cellulose nitrate, cresols, caprolactam solution, epichlorohydrin, ethylene dichloride, isocyanates, ketones, glycols, mercury, nitrates, phenols, vinyl acetate</li> <li>▶ decomposes exothermically with maleic anhydride</li> <li>▶ increase the explosive sensitivity of nitromethane</li> <li>▶ corrodes, aluminium, copper, its alloys, tin, zinc</li> </ul> <p>Diethanolamine:</p> <ul style="list-style-type: none"> <li>▶ reacts vigorously with strong oxidisers</li> <li>▶ reacts with aldehydes, ketones, acrylates, formates, oxalates, nitrites, non-oxidising mineral acids, strong acids, organic acids, organic anhydrides, isocyanates, vinyl acetate, acrylates, substituted allyls, alkylene oxides, epichlorohydrin,</li> <li>▶ may undergo self-sustaining thermal decomposition at temperatures above 250 C</li> <li>▶ attacks aluminium, copper, zinc and their alloys, and galvanised iron</li> </ul> <p>Monoethanolamine</p> <ul style="list-style-type: none"> <li>▶ is a strong organic base</li> <li>▶ reacts violently with strong oxidisers, strong acids (with spattering)</li> <li>▶ is incompatible with acetic acid, acetic anhydride, acrolein, acrylates, acrylic acid, acrylonitrile, alcohols, aldehydes, alkali metals, alkylene oxides, substituted allyls, caprolactam solution, cellulose nitrate, chlorosulfonic acid, cresols, epichlorohydrin, glycols, halogenated hydrocarbons, isocyanates, ketones, mesityl oxide, oleum, organic anhydrides, phenols, beta-propiolactone, vinyl acetate</li> <li>▶ forms explosive mixture with sodium perchlorate</li> <li>▶ reacts with iron forming tris-ethanolamineiron</li> <li>▶ may undergo a self-sustaining thermal decomposition when heated in excess of 250 degrees C</li> <li>▶ attacks aluminium, copper, lead, tin, zinc, and their alloys</li> <li>▶ attacks plastics, coatings an rubber</li> </ul> <ul style="list-style-type: none"> <li>▶ Avoid strong acids, bases.</li> <li>▶ Avoid contact with copper, aluminium and their alloys.</li> <li>▶ Avoid reaction with oxidising agents</li> </ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

## Control parameters

## OCCUPATIONAL EXPOSURE LIMITS (OEL)

## INGREDIENT DATA


Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US ACGIH Threshold Limit Values (TLV)	triethanolamine	Triethanolamine	5 mg/m3	Not Available	Not Available	TLV® Basis: Eye & skin irr; BEIA

## EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
triethanolamine	Triethanolamine; (Trihydroxytriethylamine)	15 mg/m3	240 mg/m3	1,500 mg/m3

Ingredient	Original IDLH	Revised IDLH
triethanolamine	Not Available	Not Available
dipropylene glycol mono-n-butyl ether - alpha isomer	Not Available	Not Available

## Exposure controls

<b>Appropriate engineering controls</b>	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
<b>Personal protection</b>	
<b>Eye and face protection</b>	<p>For amines:</p> <p><b>SPECIAL PRECAUTION:</b></p> <ul style="list-style-type: none"> <li>▶ Because amines are alkaline materials that can cause rapid and severe tissue damage, wearing of contact lenses while working with amines is strongly discouraged. Wearing such lenses can prolong contact of the eye tissue with the amine, thereby causing more severe damage.</li> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> </ul>
<b>Skin protection</b>	See Hand protection below

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**Poly 144NF 'A' Clear Finish****Hands/feet protection**

Wear chemical protective gloves, e.g. PVC.  
Wear safety footwear or safety gumboots, e.g. Rubber

**NOTE:**

The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.



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	<p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly.</li> <li>▶ Butyl rubber gloves</li> <li>▶ Nitrile rubber gloves</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C.</li> </ul>

**Respiratory protection**

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection should be used. In such cases, air-purifying respirators equipped with cartridges designed to protect against amines are recommended.

**SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES****Information on basic physical and chemical properties**

<b>Appearance</b>	Not Available		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	Not Available
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	Not Available	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Available	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available

**SECTION 10 STABILITY AND REACTIVITY**

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

**SECTION 11 TOXICOLOGICAL INFORMATION****Information on toxicological effects**

<b>Inhaled</b>	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Rats exposed to triethanolamine for six hours showed no abnormality.
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<b>Ingestion</b>	<p>Taken by mouth, isothiazolinones have moderate to high toxicity. The major signs of toxicity are severe stomach irritation, lethargy, and inco-ordination. Ingestion of triethanolamine may cause gastro-intestinal irritation with bleeding, burning or painful sensations in the mouth, throat, chest and abdomen, vomiting and diarrhoea. Animal testing has also shown sluggishness, excessive tear secretion, hairs standing up, unsteady gait, and red/brown discharge on hair around the nose and genitals.</p> <p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p>
<b>Skin Contact</b>	<p>The material may accentuate any pre-existing dermatitis condition</p> <p>A 0.5% solution of 1,2-benzisothiazoline-3-one (BIT) is irritating to the skin. Even 0.05% can cause allergy, according to patch tests, with reddening of the skin.</p> <p>Solutions of isothiazolinones may be irritating or even damaging to the skin, depending on concentration. A concentration of over 0.1% can irritate, and over 0.5% can cause severe irritation.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Skin exposure to triethanolamine may cause slight irritation with itching, local redness, swelling and tissue destruction, sensitisation (in a small proportion of individuals), and reddened blisters. Exposure of animals to toxic levels of triethanolamine may cause sluggishness, unsteady gait, emaciation and discolouration of body organs.</p> <p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>The material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>
<b>Eye</b>	<p>If applied to the eyes, this material causes severe eye damage.</p> <p>Solutions containing isothiazolinones may damage the mucous membranes and cornea. Animal testing showed very low concentrations (under 0.1%) did not cause irritation, while higher levels (3-5.5%) produced severe irritation and damage to the eye.</p>
<b>Chronic</b>	<p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Prolonged or chronic exposure to alkanolamines may result in liver, kidney or nervous system injury. Repeated inhalation may aggravate asthma and lung disease involving inflammation or scarring.</p> <p>In animal testing, 1,2-benzisothiazoline-3-one (BIT) did not cause toxicity to the embryo or birth defects. The material does not cause mutations or an increase in cancer.</p> <p>The isothiazolinones are known contact sensitisers. Sensitisation is more likely with the chlorinated species as opposed to the non-chlorinated species.</p> <p>Triethanolamine is reported to cause reversible kidney and liver damage but not cancer or foetal toxicity. However, its reaction with nitrites and nitrous acid may produce potent cancer causing agent - N-nitrosodiethanolamine.</p>

<b>Poly 1501 'A' Clear Finish</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available

<b>triethanolamine</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Eye (rabbit): 0.1 ml -
	Oral (rat) LD50: 4190 mg/kg <sup>[2]</sup>	Eye (rabbit): 10 mg - mild
		Eye (rabbit): 5.62 mg - SEVERE
		minor conjunctival irritation
		no irritation *
		Skin (human): 15 mg/3d (int)-mild
		Skin (rabbit): 4 h occluded
	Skin (rabbit): 560 mg/24 hr- mild	

<b>dipropylene glycol mono-n-butyl ether - alpha isomer</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (rat) LD50: 1501.74 mg/kg <sup>[2]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>

**Legend:**

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<b>TRIETHANOLAMINE</b>	<p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> <p>Studies done show that triethanolamine is of low toxicity following high dose exposure by swallowing, skin contact or inhalation. It has not been shown to cause cancer, genetic defects, reproductive or developmental toxicity.</p> <p>551teapcp</p> <p>The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> <p><b>NOTE:</b> Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.</p> <p>Lachrymation, diarrhoea, convulsions, urinary tract changes, changes in bladder weight, changes in testicular weight, changes in thymus weight, changes in liver weight, dermatitis after systemic exposure, kidney, ureter, bladder tumours recorded. Equivocal tumourigen by RTECS criteria. Dermal rabbit value</p>
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## Poly 144NF 'A' Clear Finish

	quoted above is for occluded patch in male or female animals * Union Carbide
<b>DIPROPYLENE GLYCOL MONO-N-BUTYL ETHER - ALPHA ISOMER</b>	For propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series.
<b>Poly 1501 'A' Clear Finish &amp; TRIETHANOLAMINE</b>	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. Overexposure to most of these materials may cause adverse health effects. Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose.

<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b>	✓
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✓
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✓
<b>Respiratory or Skin sensitisation</b>	✓	<b>STOT - Repeated Exposure</b>	✗
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification  
✓ – Data available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

Poly 1501 'A' Clear Finish	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

triethanolamine	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	11-800mg/L	2
	EC50	48	Crustacea	609.88mg/L	2
	EC50	96	Algae or other aquatic plants	169mg/L	1
	EC0	24	Crustacea	1-530mg/L	2
	NOEC	504	Crustacea	16mg/L	1

dipropylene glycol mono-n-butyl ether - alpha isomer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	139.478mg/L	3
	EC50	48	Crustacea	>100mg/L	2
	EC50	96	Algae or other aquatic plants	519mg/L	2
	EC0	48	Crustacea	>=100mg/L	2
	NOEC	48	Crustacea	>1-mg/L	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and/or delayed, to the structure and/or functioning of natural ecosystems.

Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

Environmental Fate: Isothiazolinones are antimicrobials used to control bacteria, fungi, and for wood preservation and antifouling agents. They are frequently used in personal care products such as shampoos and other hair care products, as well as certain paint formulations.

For triethanolamine:

Koc: 3 Half-life (hr) air: 4Henry's atm m<sup>3</sup>/mol: 3.38E-19BOD 5 if unstated: nil-0.17COD : 1.5ThOD : 2.04; 1.61 p/pThOD (measured) 1.52 mg/mg (Union Carbide)ThOD (calculated) 1.61 mg/mg (Union Carbide)BCF : <1Biodegradability: 96% DOC reduction (OECD Method 301E)BOD; Day 5: 8%, Day 10: 9%, Day 20: 66% Passes Sturm, AFNOR tests for biodegradability.

Reaches more than 70% mineralisation in OECD test for inherent biodegradability (Zahn-Wellens test).

**DO NOT discharge into sewer or waterways.**

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
triethanolamine	LOW	LOW
dipropylene glycol mono-n-butyl ether - alpha isomer	HIGH	HIGH

## Bioaccumulative potential

Ingredient	Bioaccumulation
triethanolamine	LOW (BCF = 3.9)

## Poly 144NF 'A' Clear Finish

dipropylene glycol mono-n-butyl  
ether - alpha isomer

LOW (LogKOW = 1.1274)



## Mobility in soil

Ingredient	Mobility
triethanolamine	LOW (KOC = 10)
dipropylene glycol mono-n-butyl ether - alpha isomer	LOW (KOC = 10)

## SECTION 13 DISPOSAL CONSIDERATIONS

## Waste treatment methods

Product / Packaging disposal	Disposal Methods
	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Most polyurethane amine catalysts and their byproducts can be chemically or biologically degraded.</li> <li>▶ Incineration is the preferred method of disposal; however, nitrogen oxide emission control may be required to meet current environmental regulations.</li> </ul> <p>Drum Disposal</p> <ul style="list-style-type: none"> <li>▶ While the many laws, regulations, and ordinances governing the disposal of empty containers are varied and complex, one principle is common to all: the responsibility for the proper disposal of empty containers lies with the waste generator.</li> <li>▶ Moreover, the waste generator is also responsible for any injury to health or environment caused by improper disposal.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> </ul>

## SECTION 14 TRANSPORT INFORMATION

## Labels Required

Marine Pollutant	NO

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## SECTION 15 REGULATORY INFORMATION

## Safety, health and environmental regulations / legislation specific for the substance or mixture

## TRIETHANOLAMINE IS FOUND ON THE FOLLOWING REGULATORY LISTS

GESAMP/EHS Composite List - GESAMP Hazard Profiles	US AIHA Workplace Environmental Exposure Levels (WEELs)
IMO IBC Code Chapter 17: Summary of minimum requirements	US Coast Guard, Department of Homeland Security Part 153: Ships Carrying Bulk Liquid, Liquefied gas or compressed gas hazardous materials. Table 1 to Part 153 --Summary of Minimum Requirements
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	US Department of Homeland Security (DHS) - Chemical Facility Anti-Terrorism Standards (CFATS) - Chemicals of Interest
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	US DOE Temporary Emergency Exposure Limits (TEELs)
US - California Permissible Exposure Limits for Chemical Contaminants	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US ACGIH Threshold Limit Values (TLV)	US TSCA Chemical Substance Inventory - Interim List of Active Substances

## DIPROPYLENE GLYCOL MONO-N-BUTYL ETHER - ALPHA ISOMER IS FOUND ON THE FOLLOWING REGULATORY LISTS

GESAMP/EHS Composite List - GESAMP Hazard Profiles	US Chemical Footprint Project - Chemicals of High Concern List
IMO IBC Code Chapter 17: Summary of minimum requirements	US Clean Air Act - Hazardous Air Pollutants
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	US DOT Coast Guard Bulk Hazardous Materials - List of Flammable and Combustible Bulk Liquid Cargoes
IMO Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures containing at least 99% by weight of components already assessed by IMO	US EPCRA Section 313 Chemical List
US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)	US TSCA Chemical Substance Inventory - Interim List of Active Substances

## Federal Regulations

## Superfund Amendments and Reauthorization Act of 1986 (SARA)

## SECTION 311/312 HAZARD CATEGORIES

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No

Continued...

**Poly 144NF 'A' Clear Finish**

Explosive	No
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## Poly 144NF 'A' Clear Finish

Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	No
Reproductive toxicity	Yes
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No


**US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)**

None Reported

**State Regulations**
**US. CALIFORNIA PROPOSITION 65**

None Reported

**National Inventory Status**

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (dipropylene glycol mono-n-butyl ether - alpha isomer; triethanolamine)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

**SECTION 16 OTHER INFORMATION**

<b>Revision Date</b>	09/04/2019
<b>Initial Date</b>	08/23/2019

**CONTACT POINT**

\*\*PLEASE NOTE THAT TITANIUM DIOXIDE IS NOT PRESENT IN CLEAR OR NEUTRAL BASES\*\*

**SDS Version Summary**

Version	Issue Date	Sections Updated
3.5.1.1.1	09/04/2019	Ingredients, Name

**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

Continued...

**Poly 144NF 'A' Clear Finish**

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other

settings.

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

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