

Z-poxy (Part A)

Tri-Chem

Chemwatch Hazard Alert Code: 4

Chemwatch: 5184-29

Version No: 2.1.1.1

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 01/06/2018

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Initial Date: Not Available

S.GHS.U.S.A.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Z-poxy (Part A)
Synonyms	FOR-8120, Part A
Proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (contains bisphenol A/ diglycidyl ether resin, liquid, bisphenol F glycidyl ether/ formaldehyde copolymer and (C12-14)alkylglycidyl ether)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	<p>Reactive diluents are blended with epoxy resins to improve cure. Compared to typical curing techniques, reactive diluents allow the epoxy resin to be less viscous ("syrupy"). This improves surface wetting and adhesion. Epoxies that have added reactive diluents exhibit longer "pot life" (usable mixing time) than epoxy resins without diluents.</p> <p>Reactive diluents are used in applications such as adhesives, civil engineering projects, structural composites, marine and protective coatings, and potting and encapsulation of electronic components.</p> <p>Although reactive diluents are used in epoxy resins that are subsequently used to produce consumer goods, the level of unreacted material remaining in the final product is negligible.</p> <p>Floor coatings</p>
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Details of the manufacturer/importer

Registered company name	Tri-Chem
Address	PO Box 71550 Madison Heights 48071-0550 MI United States
Telephone	+1 248 583 0184; +1 800 456 6255
Fax	+1 248 585 4389
Website	http://www.tri-chem.com/store
Email	info@tri-chem.com

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	+800 424 9300
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Considered a Hazardous Substance by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). Classified as Dangerous Goods for transport purposes.



GHS Classification	Flammable Liquid Category 4, Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1, Acute Aquatic Hazard Category 2, Chronic Aquatic Hazard Category 2
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Label elements

GHS label elements	
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SIGNAL WORD **WARNING**

Continued...

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Hazard statement(s)

H227	Combustible liquid
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P362	Take off contaminated clothing.
P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P302+P352	IF ON SKIN: Wash with plenty of water and soap
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised chemical landfill or if organic to high temperature incineration
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
25068-38-6	>60	<u>bisphenol A/ diglycidyl ether resin, liquid</u>
28064-14-4	1-<15	<u>bisphenol F glycidyl ether/ formaldehyde copolymer</u>
68609-97-2	1-<10	<u>(C12-14)alkylglycidyl ether</u>
1332-58-7	10-<30	<u>ball clay</u>
68953-58-2	<0.5	<u>tallow alkyldimethylammonium chloride/ bentonite</u>

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

	<ul style="list-style-type: none"> ▶ Foam. ▶ Dry chemical powder. ▶ BCF (where regulations permit). ▶ Carbon dioxide. ▶ Water spray or fog - Large fires only.
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Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ DO NOT approach containers suspected to be hot.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). ▶ May emit acid smoke. ▶ Mists containing combustible materials may be explosive.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills	<p>In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground water. If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills and leaks. For small spills, reactive diluents should be absorbed with sand.</p> <p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes.
Major Spills	<p>Environmental hazard - contain spillage. Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements. An approved air-purifying respirator with organic-vapor canister is recommended for emergency work.</p> <p>Moderate hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind.
	Personal Protective Equipment advice is contained in Section 8 of the MSDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this MSDS.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>Reactive diluents are stable under recommended storage conditions, but can decompose at elevated temperatures. In some cases, decomposition can cause pressure build-up in closed systems.</p> <ul style="list-style-type: none"> ▶ Avoid cross contamination between the two liquid parts of product (kit). ▶ If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur. ▶ This excess heat may generate toxic vapour ▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents

PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

Continued...

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SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA


Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Levels (PELs) - Table Z1	ball clay	Kaolin / Kaolin - Respirable fraction	15 mg/m ³ / 5 mg/m ³	Not Available	Not Available	Total dust;(IGE)
US OSHA Permissible Exposure Levels (PELs) - Table Z3	ball clay	Silicates: Mica / Silicates: Soapstone / Silicates: Talc / Silicates: Tremolite, asbestiforms	0.1 f/cc / 20 mppcf	Not Available	Not Available	(less than 1% crystalline silica) / (containing asbestos) Use asbestos limit;(less than 1% crystalline silica) / (see 29 CFR 1910.1001);(less than 1% crystalline silica)
US ACGIH Threshold Limit Values (TLV)	ball clay	Kaolin	2 mg/m ³	Not Available	Not Available	TLV® Basis: Pneumoconiosis
US NIOSH Recommended Exposure Limits (RELs)	ball clay	China clay, Clay, Hydrated aluminum silicate, Hydrite, Porcelain clay [Note: Main constituent of Kaolin is Kaolinite (Al ₂ Si ₂ O ₅ (OH) ₄].]	10 (total), 5 (resp) mg/m ³	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin (EPON 1001)	90 mg/m ³	990 mg/m ³	5900 mg/m ³
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin (EPON 1007)	90 mg/m ³	990 mg/m ³	5900 mg/m ³
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin (EPON 820)	41 mg/m ³	450 mg/m ³	2700 mg/m ³
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin ERL-2795	32 mg/m ³	350 mg/m ³	2100 mg/m ³
bisphenol F glycidyl ether/ formaldehyde copolymer	Phenol, polymer with formaldehyde, oxiranylmethyl ether	12 mg/m ³	130 mg/m ³	790 mg/m ³
ball clay	Kaolin; (Aluminum silicate hydroxide; Fuller's earth [8031-18-3])	2 mg/m ³	2 mg/m ³	4.6 mg/m ³

Ingredient	Original IDLH	Revised IDLH
bisphenol A/ diglycidyl ether resin, liquid	Not Available	Not Available
bisphenol F glycidyl ether/ formaldehyde copolymer	Not Available	Not Available
(C12-14)alkylglycidyl ether	Not Available	Not Available
ball clay	Not Available	Not Available
tallow alkyldimethylammonium chloride/ bentonite	Not Available	Not Available

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available.
Skin protection	See Hand protection below
Hands/feet protection	<p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> ▶ frequency and duration of contact, ▶ chemical resistance of glove material,

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	<ul style="list-style-type: none"> ▶ glove thickness and ▶ dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). <ul style="list-style-type: none"> ▶ When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C. apron. ▶ Barrier cream. ▶ Skin cleansing cream. ▶ Eye wash unit.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Reactive diluents are generally colourless to yellow/ amber, low viscosity liquids with mild ether-like odour; solubility in water varies across the family. May contain trace residuals of epichlorohydrin a known skin irritant. Liquid of various colors with a phenolic odor; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	1.13
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Applicable	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	>93	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	93 (Setflash)	Taste	Not Available
Evaporation rate	<1 (BuAC = 1)	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	Negligible	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>1	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7

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Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may cause injury. The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material can cause eye irritation and damage in some persons.
Chronic	Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Based on experience with similar materials, there is a possibility that exposure to the material may reduce fertility in humans at levels which do not cause other toxic effects.

Z-poxy (Part A)	TOXICITY	IRRITATION
	Not Available	Not Available
bisphenol A/ diglycidyl ether resin, liquid	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >6000 mg/kg* ^[2] Oral (rat) LD50: >2400 mg/kg*d ^[2]	Eye (rabbit): 100mg - Mild
bisphenol F glycidyl ether/ formaldehyde copolymer	TOXICITY	IRRITATION
	dermal (rat) LD50: 4000 mg/kg*e ^[2] Oral (rat) LD50: 4000 mg/kg*t ^[2]	* [Ciba-Geigy] Effects transient Eyes * (-) (-) Slight irritant May cause allergic response Skin * (-) (-) Slight irritant
	TOXICITY	IRRITATION
	Oral (rat) LD50: 16896 mg/kg ^[1]	Eye (rabbit): mild [Ciba] Skin (guinea pig): sensitiser Skin (human): Irritant Skin (human): non- sensitiser Skin (rabbit): moderate Skin : Moderate
ball clay	TOXICITY	IRRITATION
Not Available	effector at very high doses.	
tallow alkyldimethylammonium chloride/ bentonite	TOXICITY	IRRITATION
Oral (rat) LD50: >9850 mg/kgd ^[2]	Not Available	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's msds. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	Foetotoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity); NOEL (maternal 60 mg/kg
TALLOW ALKYLDIMETHYLAMMONIUM CHLORIDE/ BENTONITE	for organoclays: Acute toxicity: Based on the toxicokinetic data with B(Alk)2M bentonite, organoclay compounds are not expected to be absorbed following oral (gavage) exposure and will be excreted directly and rapidly in faeces with negligible elimination via urine and bile. There is no evidence of any tissue retention or systemic uptake of these substances. Based on reported particle size distribution data for consumer and industrial products, these materials are not expected to be respirable. These materials are also not expected to be absorbed through the skin based on the physical chemical properties as well as these reported particle sizes. Numerous acute toxicity studies have been conducted with all organoclay category members. The studies show a low order of toxicity with inhalation 4-hr LC50s and oral (gavage) LD50s greater than 5.0 mg/L and 5,000 mg/kg bw, respectively.

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Acute Toxicity	⊘	Carcinogenicity	⊘
Skin Irritation/Corrosion	✓	Reproductivity	⊘
Serious Eye Damage/Irritation	⊘	STOT - Single Exposure	⊘
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	⊘
Mutagenicity	⊘	Aspiration Hazard	⊘

Legend: ✓ – Data required to make classification available
 ✗ – Data available but does not fill the criteria for classification
 ⊘ – Data Not Available to make classification

CMR STATUS

Not Applicable

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A/ diglycidyl ether resin, liquid	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A/ diglycidyl ether resin, liquid	LOW (LogKOW = 2.6835)
tallow alkyldimethylammonium chloride/ bentonite	LOW (BCF = 13)

Mobility in soil

Ingredient	Mobility
bisphenol A/ diglycidyl ether resin, liquid	LOW (KOC = 51.43)



SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: <ul style="list-style-type: none"> If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and MSDS and observe all notices pertaining to the product. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal.
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SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	

Land transport (DOT)

UN number	3082
Packing group	III
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (contains bisphenol A/ diglycidyl ether resin, liquid, bisphenol F glycidyl ether/ formaldehyde copolymer and (C12-14)alkylglycidyl ether)
Environmental hazard	No relevant data

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Transport hazard class(es)	Class	9
	Subrisk	Not Applicable
Special precautions for user	Special provisions	8, 146, 173, 335, IB3, T4, TP1, TP29

Air transport (ICAO-IATA / DGR)

UN number	3082	
Packing group	III	
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. * (contains bisphenol A/ diglycidyl ether resin, liquid, bisphenol F glycidyl ether/ formaldehyde copolymer and (C12-14)alkylglycidyl ether)	
Environmental hazard	No relevant data	
Transport hazard class(es)	ICAO/IATA Class	9
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	9L
Special precautions for user	Special provisions	A97 A158 A197
	Cargo Only Packing Instructions	964
	Cargo Only Maximum Qty / Pack	450 L
	Passenger and Cargo Packing Instructions	964
	Passenger and Cargo Maximum Qty / Pack	450 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y964
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

Sea transport (IMDG-Code / GGVSee)

UN number	3082	
Packing group	III	
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid, bisphenol F glycidyl ether/ formaldehyde copolymer and (C12-14)alkylglycidyl ether)	
Environmental hazard	Not Applicable	
Transport hazard class(es)	IMDG Class	9
	IMDG Subrisk	Not Applicable
Special precautions for user	EMS Number	F-A , S-F
	Special provisions	274 335
	Limited Quantities	5 L

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

bisphenol A/ diglycidyl ether resin, liquid(25068-38-6) is found on the following regulatory lists	"US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"
bisphenol F glycidyl ether/ formaldehyde copolymer(28064-14-4) is found on the following regulatory lists	"US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"
(C12-14)alkylglycidyl ether(68609-97-2) is found on the following regulatory lists	"US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"
ball clay(1332-58-7) is found on the following regulatory lists	"US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US - Hawaii Air Contaminant Limits", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - Idaho - Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV) - Carcinogens", "US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US - Oregon Permissible Exposure Limits (Z-1)", "US OSHA Permissible Exposure Levels (PELs) - Table Z3", "US - Michigan Exposure Limits for Air Contaminants", "US - Alaska Limits for Air Contaminants", "US NIOSH Recommended Exposure Limits (RELs)", "US - Washington Permissible exposure limits of air contaminants", "US - Minnesota Permissible Exposure Limits (PELs)", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV)", "US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory", "US OSHA Permissible Exposure Levels (PELs) - Table Z1"
tallow alkyldimethylammonium chloride/ bentonite(68953-58-2) is found on the following regulatory lists	"US - Wyoming Toxic and Hazardous Substances Table Z-3 Mineral Dusts", "International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs", "US OSHA Permissible Exposure Levels (PELs) - Table Z3", "US - Alaska Limits for Air Contaminants", "US NIOSH Recommended Exposure Limits (RELs)", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"

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National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (bisphenol F glycidyl ether/ formaldehyde copolymer)
Japan - ENCS	N (bisphenol F glycidyl ether/ formaldehyde copolymer)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	<i>Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</i>

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
bisphenol A/ diglycidyl ether resin, liquid	25068-38-6, 25085-99-8
bisphenol F glycidyl ether/ formaldehyde copolymer	28064-14-4, 42616-71-7, 59029-73-1, 94422-39-6
tallow alkylidimethylammonium chloride/ bentonite	1340-69-8, 68953-58-2, 73138-28-0

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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TEL (+61 3) 9572 4700.

Z-Poxy (Part B)

Tri-Chem

Chemwatch: 5184-30
Version No: 2.1.1.1
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 01/06/2018
Print Date: 04/06/2018
Initial Date: Not Available
S.GHS.USA.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Z-Poxy (Part B)
Synonyms	Amine, FOR-9388, Part B
Proper shipping name	Isophoronediamine
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation. Floor coatings.
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Details of the manufacturer/importer

Registered company name	Tri-Chem
Address	PO Box 71550 Madison Heights 48071-0550 MI United States
Telephone	+1 248 583 0184; +1 800 456 6255
Fax	+1 248 585 4389
Website	http://www.tri-chem.com/store
Email	info@tri-chem.com

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	+800 424 9300
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Considered a Hazardous Substance by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). Classified as Dangerous Goods for transport purposes.



GHS Classification	Metal Corrosion Category 1, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1B, Serious Eye Damage Category 1, Skin Sensitizer Category 1, Chronic Aquatic Hazard Category 3
--------------------	---

Label elements

GHS label elements	
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SIGNAL WORD	DANGER
-------------	---------------

Hazard statement(s)

H290	May be corrosive to metals
H302	Harmful if swallowed
H312	Harmful in contact with skin

Continued...

H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H317	May cause an allergic skin reaction
H412	Harmful to aquatic life with long lasting effects

Precautionary statement(s) Prevention

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P234	Keep only in original container.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider
P363	Wash contaminated clothing before reuse.
P302+P352	IF ON SKIN: Wash with plenty of water and soap
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P390	Absorb spillage to prevent material damage.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised chemical landfill or if organic to high temperature incineration
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
2855-13-2	100	isophorone diamine

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her.</p>

Z-Poxy (Part B)

	(ICSC13719)
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- ▶ Milk and water are the preferred diluents
- ▶ No more than 2 glasses of water should be given to an adult.
- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.
- Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES**Extinguishing media**

	<ul style="list-style-type: none"> ▶ Foam. ▶ Dry chemical powder. ▶ BCF (where regulations permit). ▶ Carbon dioxide. ▶ Water spray or fog - Large fires only.
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Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use fire fighting procedures suitable for surrounding area. ▶ Do not approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). ▶ May emit acid smoke. ▶ Mists containing combustible materials may be explosive.

SECTION 6 ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Minor Spills	<ul style="list-style-type: none"> ▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. ▶ Check regularly for spills and leaks. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ Stop leak if safe to do so.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<p>Contains low boiling substance: Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</p> <ul style="list-style-type: none"> ▶ Check for bulging containers. ▶ Vent periodically ▶ Always release caps or seals slowly to ensure slow dissipation of vapours ▶ DO NOT USE brass or copper containers / stirrers ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with moisture.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this MSDS.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Glass container is suitable for laboratory quantities ▶ DO NOT use aluminium or galvanised containers ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Reacts with mild steel, galvanised steel / zinc producing hydrogen gas which may form an explosive mixture with air. ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. ▶ Avoid contact with copper, aluminium and their alloys. ▶ Avoid reaction with oxidising agents

PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA


Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
Z-Poxy (Part B)	Not Available	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
isophorone diamine	Not Available	Not Available

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Chemical goggles. ▶ Full face shield may be required for supplementary but never for primary protection of eyes. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available.
Skin protection	See Hand protection below

Z-Poxy (Part B)

Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Z-Poxy (Part B) Not Available

Material	CPI

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Pale to dark yellow liquid with ammonia odor; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	1.28
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	>7	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	700
Initial boiling point and boiling range (°C)	>103	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Negligible	Gas group	Not Available
Solubility in water (g/L)	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.

Z-Poxy (Part B)

Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous. Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract.
Skin Contact	Skin contact with the material may be harmful; systemic effects may result following absorption. The material can produce chemical burns following direct contact with the skin. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage. The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area. Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure.

Z-Poxy (Part B)	TOXICITY	IRRITATION
	Not Available	Not Available
isophorone diamine	TOXICITY	IRRITATION
	Oral (rat) LD50: 1030 mg/kg ^[2]	[Manufacturer HUE]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's msds. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

ISOPHORONE DIAMINE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact.
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Acute Toxicity	✓	Carcinogenicity	⊘
Skin Irritation/Corrosion	✓	Reproductivity	⊘
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	⊘
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	⊘
Mutagenicity	⊘	Aspiration Hazard	⊘

Legend: ✓ – Data required to make classification available
 ✗ – Data available but does not fill the criteria for classification
 ⊘ – Data Not Available to make classification

CMR STATUS

Not Applicable

Continued...

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
isophorone diamine	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
isophorone diamine	LOW (BCF = 3.4)

Mobility in soil

Ingredient	Mobility
isophorone diamine	LOW (KOC = 340.4)


SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and MSDS and observe all notices pertaining to the product. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal.
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SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	 NO
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Land transport (DOT)

UN number	2289
Packing group	III
UN proper shipping name	Isophoronediamine
Environmental hazard	No relevant data
Transport hazard class(es)	Class : 8 Subrisk : Not Applicable
Special precautions for user	Special provisions : IB3, T4, TP1

Air transport (ICAO-IATA / DGR)

UN number	2289
Packing group	III
UN proper shipping name	Isophoronediamine
Environmental hazard	No relevant data
Transport hazard class(es)	ICAO/IATA Class : 8 ICAO / IATA Subrisk : Not Applicable ERG Code : 8L
Special precautions for user	Special provisions : A803 Cargo Only Packing Instructions : 856 Cargo Only Maximum Qty / Pack : 60 L Passenger and Cargo Packing Instructions : 852

Z-Poxy (Part B)

Passenger and Cargo Maximum Qty / Pack	5 L
Passenger and Cargo Limited Quantity Packing Instructions	Y841
Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

UN number	2289
Packing group	III
UN proper shipping name	ISOPHORONEDIAMINE
Environmental hazard	Not Applicable
Transport hazard class(es)	IMDG Class : 8
	IMDG Subrisk : Not Applicable
Special precautions for user	EMS Number : F-A , S-B
	Special provisions : Not Applicable
	Limited Quantities : 5 L

Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code

Source	Ingredient	Pollution Category
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	isophorone diamine	Y

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

isophorone diamine(2855-13-2) is found on the following regulatory lists	"US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"
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National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

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www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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