

#### DESCRIPTION

Klear Kut is suitable for machining of all steels and gives good performance with most copper alloys. To eliminate the possibility of staining, copper alloys should be cleaned after machining.

#### DILUTIONS

**Tapping and drilling**—5:1 up to 10:1

**Turning, boring, sawing**—10:1 up to 20:1

**Lathes, milling**—15:1 up to 20:1

**Grinding**—20:1 up to 30:1

#### CAUTION

Please refer to the SDS for more detailed precautionary measures, handling instructions, and emergency procedures.  
**KEEP OUT OF REACH OF CHILDREN.**

Contains Triethanolamine CAS #102-71-6, and Fatty Acid Ester CAS #67952-33-4, can cause irritation to eyes and skin—wear protective clothing and wash thoroughly after using. Harmful if swallowed - do not take internally.

#### CALIFORNIA PROP 65

NO PRODUCTS WERE FOUND

#### NOTICE

Keep from freezing. If this product is stored in cold or freezing weather it may separate or thicken. This will not harm the performance. Before using, warm to room temperature and stir thoroughly.

It is important that the correct ratio of Klear Kut to water to be maintained in service. Evaporation of the water, which is especially rapid in machining operations that develop high temperatures, may enrich the solution excessively. Conversely, finely divided particles carried away by the solution may, when filtered out, remove more of the base fluid from the emulsion than water. This tends to make the emulsion lean. If the solution has been made lean, more Klear Kut must be added.

#### SYMBOLS



Health	2
Fire	0
Reactivity	0
Personal Protection	



#### FIRST-AID

**Eyes:** Flush with copious amounts of water lifting lids and removing contact lenses to ensure complete irrigation—get medical attention.

**Skin:** Flush with water and then wash with soap and water. Launder contaminated clothing before reuse. Get medical attention if irritation persists.

**Inhalation:** Remove to fresh air and assist breathing as necessary—get medical attention.

**Ingestion:** Wash out mouth with water. If conscious, give small quantities of water to drink. Do not induce vomiting. Get medical attention.

#### NEW JERSEY RTK CAS NUMBER

Water 7732-18-5

Orthoboric acid, compound with 2,2'-iminodiethanol (inversol 140) 67952-33-4

2,2',2''—Nitrilotriethanol 102-71-6